



Plasticised Standofleet Products

Standofleet	+ Standox Plasticiser	Standofleet Hardener	Mixing Ratio	Remarks
2K Primer Surfacer U2510	15% (up to 30% possible)	HS	4:1	Sandability will be affected. Avoid on huge areas
		MS	2:1	
2K VOC Sanding Filler U2520		HS	5:1	Sandability will be affected. Avoid on huge areas
		MS	3:1	
2K Non-Sanding Filler U2500		HS	3:1	
		MS	1:1	
2K VOC Wet-on-Wet Filler U2570		HS	2:1	
2K Sealer transparent U2020		HS	3:1	
		MS	2:1	
2K VOC High Build Primer U2590		Not possible		
2K VOC Universal Primer Filler U2580	Not possible			
CR Wash Primer U2550	Not possible			
1K Welding Primer Red Brown U2120	Not possible			
1K Primer Grey U2010	Not possible			
Wash Primer 1:1 Transparent U2530	Not possible			
Reaction Primer 2:1 U2100	Not possible			
Epoxy Surfacer 5:1 U2200	Not possible			



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2K MS Clear K9310	15-30%, in special cases up to 100% possible	MS	2:1	
2K HS Plus Clear K9360		HS	3:1	
2K VOC Clear K9350		HS	3:1	
2K MS Topcoat		MS	2:1	
2K HS Topcoat		HS	3:1	
2K HS High Build Topcoat		HS	3:1	

Add thinner to obtain recommended viscosity.

After mixing Primer/Filler, Clear, Topcoat with Plasticiser, good stirring is required.
Standox Plasticiser affects the drying process.