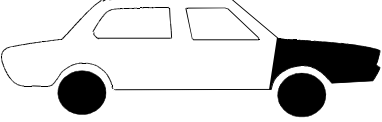



Temperature Table

		
40 °C	Hardener HS 25-40	Hardener HS 25-40
30 °C	Hardener HS 25-40 Hardener HS 20-30 Hardener HS 15-25	Hardener HS 25-40 Hardener HS 20-30
20 °C	Hardener HS 20-30 Hardener HS 15-25	Hardener HS 20-30
10 °C	Hardener HS 5-15	Hardener HS 15-25
5 °C		